

TECHNICAL DATA SHEET*Revision date: 09.07.2024***PRE-FILL PREMIUM**

Article number:	25005
Colour:	depending on filling
Intended use:	Car refinishing product/ Aerosol
General characteristics:	<p>Pre-fill premium is a pre-filled can with propellant gases and solvent (275 ml) that can be filled with solvent-based basecoats (max. 100 ml). Ideal for spot repair or refinishing parts. The paint is transferred into the can via a filling device to produce a ready-to-use end product.</p> <ul style="list-style-type: none">▪ simple, time-saving application▪ excellent atomization▪ light blending▪ professional adjustable nozzle

TECHNICAL CHARACTERISTICS**Smell:** solvent**Consumption:** depending on consistence and colour of the ground**Substrate:** Primer filler, 2K Primer filler, 1K Epoxy primer, cured sanded paint, ect.**Drying time at 20°C, 50% r.h.:** drying time depends on surrounding temperature, air humidity, thickness of the applied coat and the filled type of paint (refer to information of the paint manufacturer).**APPLICATION PROCESS**

Before use, carefully read and observe the warning texts on the label!

Processing conditions:

Please only use in an adequately ventilated environment with an ample supply of fresh air. Processing temperature should be at least +12 °C and max. air humidity should not exceed 80%.

Processing tips

- The substrate must be clean, dry and free from grease.

- Clean the surface to be painted thoroughly with Chamäleon Silicone remover, then sand
- Larger bare surfaces must be pre-primed with the appropriate Chamäleon primer
- Shake the can vigorously for 2 minutes
- Conduct a test spray
- Compatibility testing is necessary

ATTENTION

- Depending on the type of paint that has been filled in the can, it is possible that spitting occurs.
- To get a clean spray pattern, adjust the spray nozzle depending on viscosity of the filled paint material.
- We strongly recommend to test-spray before application.

VOC regulation:

EU limit value: Category B/e 840 g/l

This product contains max. 713 g/l VOC

Shelf life:

120 months, if stored in tightly closed original containers.

Filled cans: depending on type of paint from several hours up to 6 months, if appropriate storage provided (=10°-25°C, relative air humidity max. 60%)

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety Data Sheet.